



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D205-523-023
Job Sheet 184310



Part No: D205-523-023

Job Qty: 2 ea

Part Name: 300 Hour Inspection



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/5/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV 0 IPP Rev: A New Issue 07-07-16 JLM Verified by: EC

Ship Via: ICA REV. 1

10
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 11 2018
110	Packaging	2 pcs	10/19/18	10/19/18	0.00	0.00	Packaging1-2		OCT 11 2018
120	QC	2 pcs	10/19/18	10/19/18	0.00	0.00	QC4		OCT 11 2018
125	DC	2 pcs	10/19/18	10/19/18	0.00	0.00	DC		OCT 11 2018
130	Packaging	2 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-1		OCT 11 2018
140	QC21-FG	2 Ea	10/19/18	10/19/18	0.00	0.00	QC21		OCT 11 2018

Part Op 125 - Type labels per PPP D205-523-023 CHG 001

Descriptions: 130 - Identify and pack for shipping as per PPP D205-523-023 Location: FG121

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN5-14A	Bolt	8 Ea (4 ea)	90-Start up Operation	5056344
D3012-1	Decal	4 Ea (2 ea)	90-Start up Operation	5038557
D3012-3	Decal	4 Ea (2 ea)	90-Start up Operation	5027130X3 5052408X1
D3012-5	Decal	4 Ea (2 ea)	90-Start up Operation	5038562
MS21042L5	Nut	8 Ea (4 ea)	90-Start up Operation	5082541
MS21042L6	Nut	4 Ea (2 ea)	90-Start up Operation	5083542
NAS1149D0563J	Washer	16 Ea (8 ea)	90-Start up Operation	5093773
NAS1149D0663J	Washer	4 Ea (2 ea)	90-Start up Operation	5042782

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN5-14A	8	63	0
	D3012-1	4	10	0
	D3012-3	4	15	0
	D3012-5	4	12	0
	MS21042L5	8	733	0
	MS21042L6	4	400	0
	NAS1149D0563J	16	1,414	0
	NAS1149D0663J	4	1,190	0

Part Specifications

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%;">Water Jet</td> <td style="width: 10%;">☐</td> <td style="width: 30%;">Engineering</td> <td style="width: 10%;">☐</td> </tr> <tr> <td>Prod. Eng. Coord.</td> <td>☐</td> <td>Quality</td> <td>☐</td> </tr> <tr> <td>Re/Packaging</td> <td>☐</td> <td>Other</td> <td>☐</td> </tr> <tr> <td>Supplier</td> <td>☐</td> <td></td> <td>☐</td> </tr> </table>	Water Jet	☐	Engineering	☐	Prod. Eng. Coord.	☐	Quality	☐	Re/Packaging	☐	Other	☐	Supplier	☐		☐
Water Jet	☐	Engineering	☐																
Prod. Eng. Coord.	☐	Quality	☐																
Re/Packaging	☐	Other	☐																
Supplier	☐		☐																
		MRB (QSI042) Approval																	
Description Dart Aerospace Ltd. 1270 Aberdeen Street Newbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 10/11/08 Container No: S117467 Part: D205-523-023 Job No: 184310 Serial No/Batch: S117467 Revision: Inspector: Exp Date: Instructions: Various STC's		Completed By																	
		Lead hand / Supervisor Approval Verification																	
		QC / QA Coordinator Approval																	

Root Cause			
Environment	☐	No Re-verifica.	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER :			

Specifications could not be found.

Plex 10/5/18 1:07 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause				FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐								
Misidentified	☐	Past Due	☐	OTHER :							

Change Record

PAGE 1 OF 1

Part Number: D205-523-023

Description: 300 HOUR INSPECTION

[illegible]